



SEE INNOVATION IN A NEW LIGHT. **LIGHTFAIR® INTERNATIONAL.**

A Guided Tour of SSL Area Light Sources – Past, Present and Future

PRE-CONFERENCE

**LIGHTFAIR Daylighting Institute®
LIGHTFAIR Institute®**

Monday, May 7 –
Tuesday, May 8, 2012

TRADE SHOW & CONFERENCE

Wednesday, May 9 –
Friday, May 11, 2012

**Las Vegas Convention Center
Las Vegas, NV**

www.lightfair.com

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May 10, 2012: 8:30–10:00 AM

IALD

In collaboration with
The International
Association of
Lighting Designers



In collaboration with
The Illuminating
Engineering Society

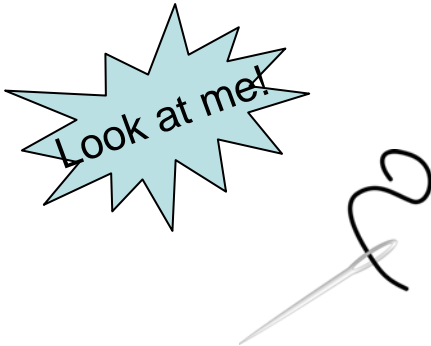


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Learning objectives

1. Fundamental principles of luminescence
2. Technologies for area SSL sources
3. Metrics and how these technologies compare
4. What of applications they enable and how they will impact future luminaire design



Throughout this seminar, we'll use symbols to call out key concepts and common threads.

Overview

- ❑ Why area light source (JF)
 - ❖ Introduction
 - ❖ Metrics
- ❑ SSL area sources and technologies (ML)
 - ❖ Basic Physics
 - ❖ Detailed examples
 - ❖ Summary
- ❑ Lighting Application (JF)
- ❑ Conclusions

Why area light source





Architecture: Smallwood, Reynolds, Stewart and
Associates
Lighting: Terry Bell / CD+M Lighting Design Group, LLC
Photography: Paul Warchol



Architecture: Gensler
Lighting: Darrell Hawthorne / Architecture & Light
Photography: Nic Lehoux



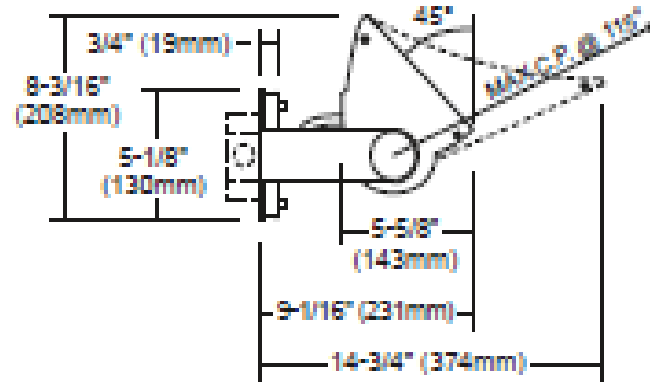
Architecture: Centerbrook Architects and Planners
Lighting: ARUP / Atelier Ten
Photography: Robert Benson



Lighting: Jeff Wilson / Phos Lighting
Photography: Ashley Campbell



Project: McCormick Convention Center
 Architecture: Thompson, Ventulett, Stainback & Associates, Inc.
 Lighting: Fisher Marantz Stone, Inc.
 Photography: Steve Stoneburg



Design Intent: Illuminate grand space using curved luminous surface to accentuate architecture

Luminaire: Wall-mounted indirect ceramic metal halide

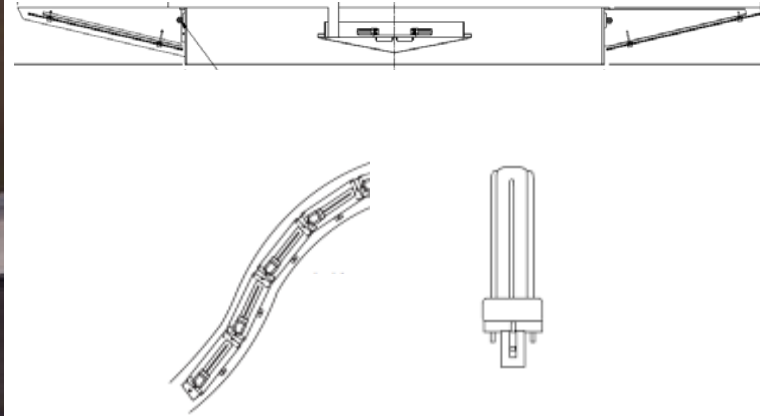
Lamping: 2 – 400W ED28

Luminaire efficacy: 70 lm/W

Implementation: Each luminaire weighs over 60 lbs and requires 2 remote ballasts mounted in ventilated area



Project: Central Chicago Police Headquarters
 Architecture: Lohan Caprile Goettsch Architects
 Photography: David Seide



Design Intent: Provide visual hierarchy and orient patrons using large luminous surface and illuminated sculpture, both of which provide general illumination

Luminaire: 18' dia custom pendant and concealed architectural cove lighting

Lamping: 42W Triple Tube CFL – 38 in pendant; 144 in cove

Luminaire efficacy: 70 lm/W

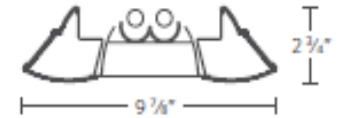
Implementation: 1200 lb custom luminaire in finely detailed and complex installation



Project: Corporate Environments

Lighting: Morgan Gabler, Gabler-Youngsten Architectural Lighting Design

Photography: John Williams



Design Intent: Use floating luminous surface to provide comfortable and diffuse illumination while preserving visual rawness of the building infrastructure

Luminaire: Pendant indirect-direct linear fluorescent

Lamping: 2 – T5HO per 4'

Luminaire efficacy: 76 lm/W

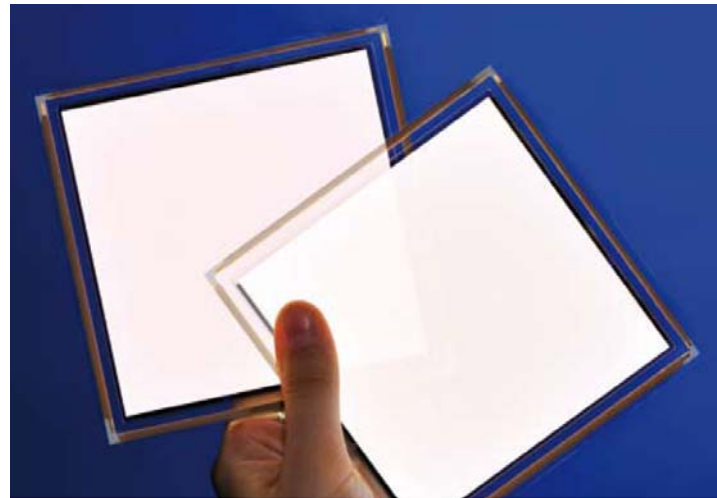
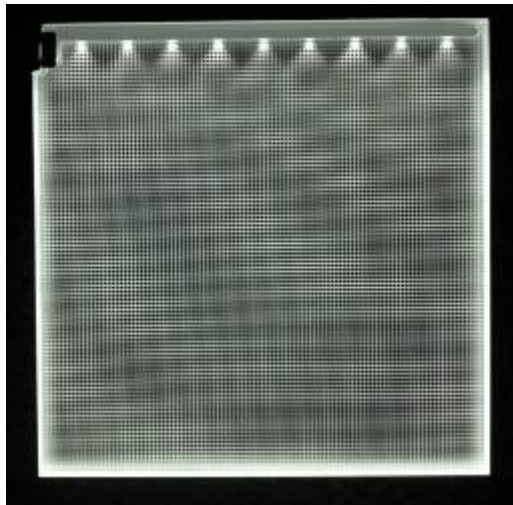
Implementation: Requires installation of floating ceiling clouds and independent seismic bracing of ceiling clouds and luminaires - while visual mass of luminaires is minimal, the practical solution compromises the design intent

Why area light source

- ❑ We have illustrated a historical perspective of the desire for and implementation of area light sources using “virtual” approaches.
- ❑ Later we will explore how actual area light sources may be realized.
- ❑ But first let's define how to evaluate these technologies.

Metrics

- ❑ Efficacy
- ❑ Lifetime
- ❑ Light quality
 - ❖ CRI (Ra and R9), CCT, Duv
 - ❖ Color consistency within the panel and as a function of viewing angle
 - ❖ Uniformity within the panel and panel-to-panel
 - ❖ Appearance/pixelation



Metrics

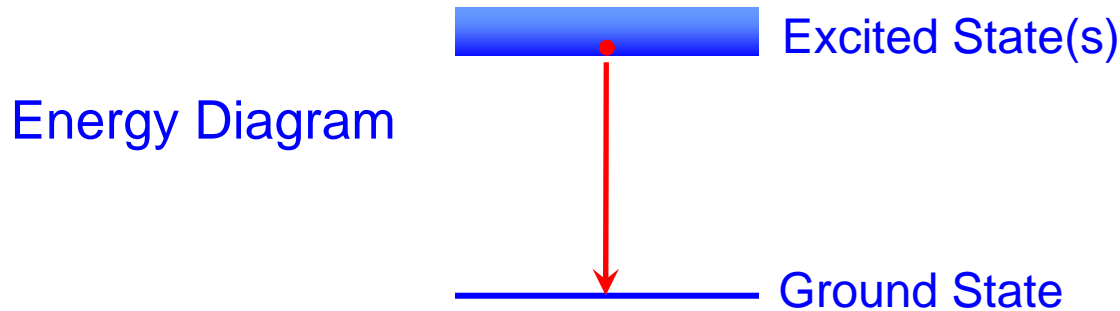
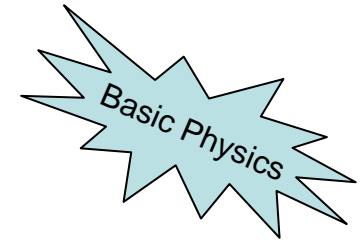
- ❑ Form Factor
 - ❖ Thickness
 - ❖ Size
 - ❖ Border width
- ❑ Cost per area and per kilolumen
- ❑ Technology Maturity and Promise
 - ❖ Industry participation
 - ❖ Manufacturing presence
 - ❖ Product/sample availability
 - ❖ Long-term projections and theoretical limits
- ❑ Other
 - ❖ Flexibility
 - ❖ Transparency
 - ❖ Off-state appearance
 - ❖ Robustness
 - ❖ Thermal
 - ❖ Driver
 - ❖ “Green”



SSL Area Sources and Technologies

- ❑ Basic physics – different kinds of “luminescence”
- ❑ SSL area sources and evaluation metrics
 - ❖ Thin film EL
 - ❖ Edge-lit LED flat panels
 - ❖ OLED
 - ❖ Micro-plasma
 - ❖ Printed Micro LED
 - ❖ Quantum Dot LED (QLED)
- ❑ Summary comparison

Luminescence



An excited particle (atom or molecule) can only lose its extra energy in a few ways:

- ❑ Generate heat
- ❑ Transfer the energy to another particle
- ❑ Break apart
- ❑ Emit light: luminescence



*NOT low temperature
aka Incandescence*

The low-temperature emission of light (as by a chemical or physiological process)

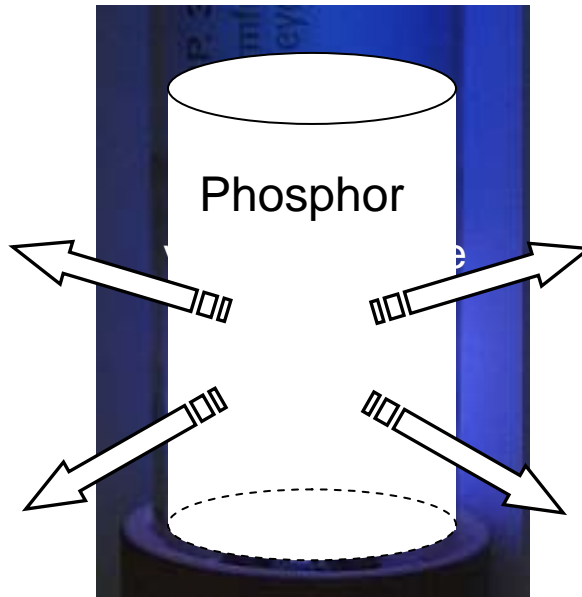
– Merriam-Webster Dictionary

Different Kinds of Luminescence

Basic Physics

□ Photoluminescence

- ❖ The emitting specie is excited by high energy photons.



White Light

Uses rare-earth phosphors:

E.g., Tb , Ce:LaPO_4 , $\text{Eu:Y}_2\text{O}_3$

Fluorescent Lamp

Rare Earth Elements

group	1*	2											13	14	15	16	17	18
period	1a	IIa											IIIb	IVb	Vb	VIb	VIIb	VIIIb
1	H																	He
2	Li	Be											B	C	N	O	F	Ne
3	Na	Mg	3	4	5	6	7	8	9	10	11	12	Al	Si	P	S	Cl	Ar
4	K	Ca	Sc	Ti	V	Cr	Mn	Fe	Co	Ni	Cu	Zn	Ga	Ge	As	Se	Br	Kr
5	Rb	Sr	Y	Zr	Nb	Mo	Tc	Ru	Rh	Pd	Ag	Cd	In	Sn	Sb	Te	I	Xe
6	Cs	Ba	La	Hf	Ta	W	Re	Os	Ir	Pt	Au	Hg	Tl	Pb	Bi	Po	At	Rn
7	Fr	Ra	Ac	****	****	****	****	****	****	****	****	****						
			58	59	60	61	62	63	64	65	66	67	68	69	70	71		
			Ce	Pr	Nd	Pm	Sm	Eu	Gd	Tb	Dy	Ho	Er	Tm	Yb	Lu		
			90	91	92	93	94	95	96	97	98	99	100	101	102	103		
			Th	Pa	U	Np	Pu	Am	Cm	Bk	Cf	Es	Fm	Md	No	Lr		

Rare Earth Elements

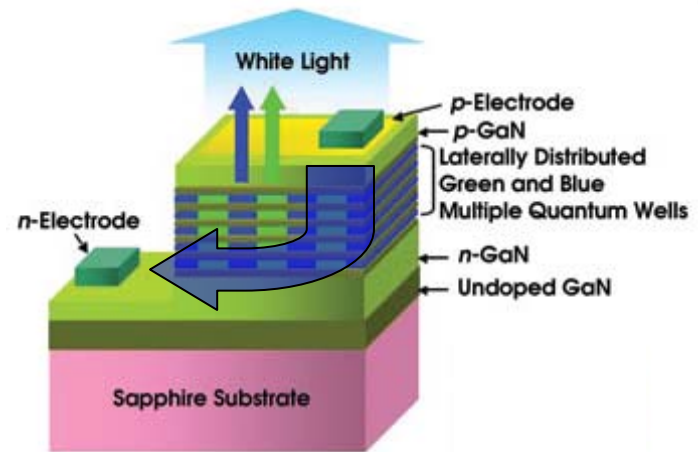
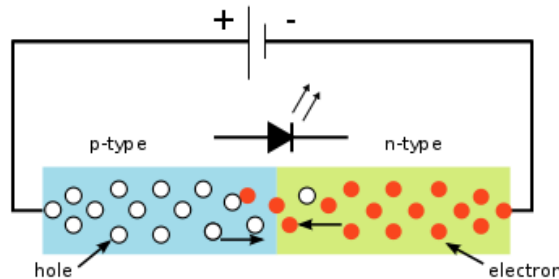
Different Kinds of Luminescence

Basic Physics

- ❑ Photoluminescence
- ❑ Electroluminescence

- ❖ The emitting specie is excited as the result of passing an electrical current or applying an electrical field.

Early *pn* junction LED



Today's high brightness LED

Phosphor converted LED:

Blue LED + yellow-green phosphor ($\text{Ce:Y}_3\text{Al}_5\text{O}_{12}$)

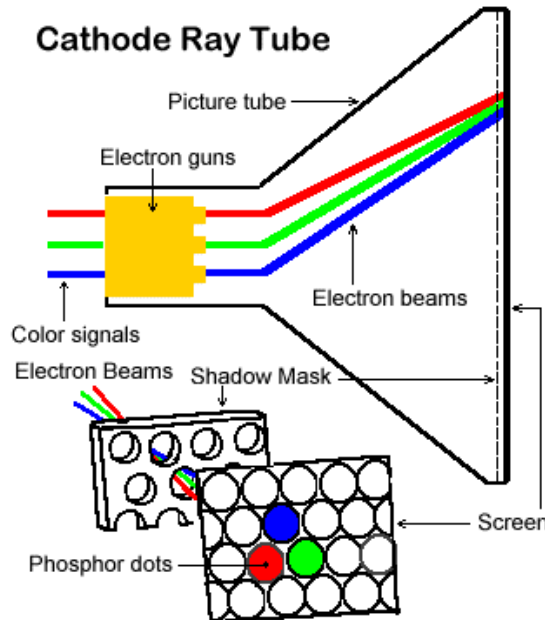


Different Kinds of Luminescence

Basic Physics

- ❑ Photoluminescence
- ❑ Electroluminescence
- ❑ Cathodoluminescence

❖ The emitting specie is excited by an electron beam.



RGB phosphors:

$\text{Y}_2\text{O}_2\text{S}:\text{Eu}+\text{Fe}_2\text{O}_3$

$\text{ZnS}:\text{Cu},\text{Al}$

$\text{ZnS}:\text{Ag}+\text{Co-on-Al}_2\text{O}_3$

Different Kinds of Luminescence

Basic Physics

- ❑ Photoluminescence
- ❑ Electroluminescence
- ❑ Cathodoluminescence
- ❑ Chemiluminescence

❖ Emission of light with **limited heat**, as the result of a chemical reaction.

*NOT limited heat
aka Combustion*



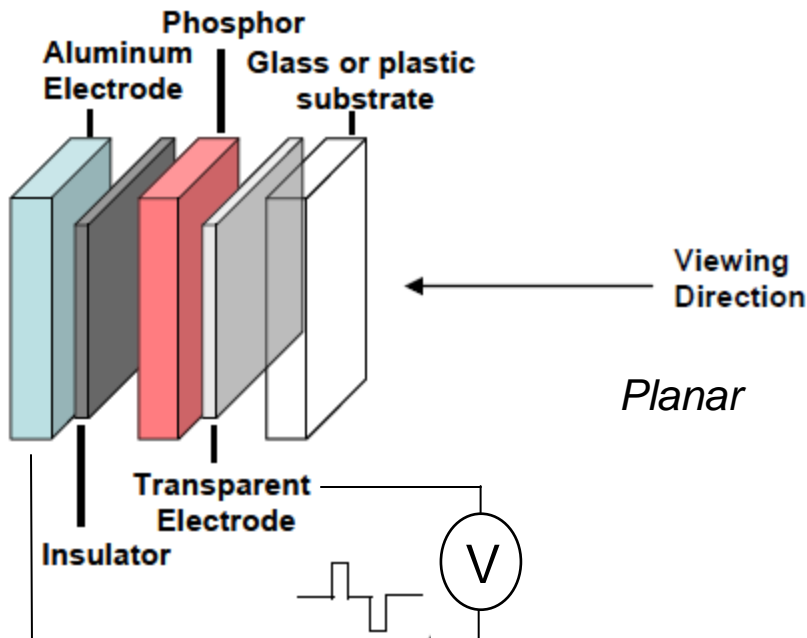
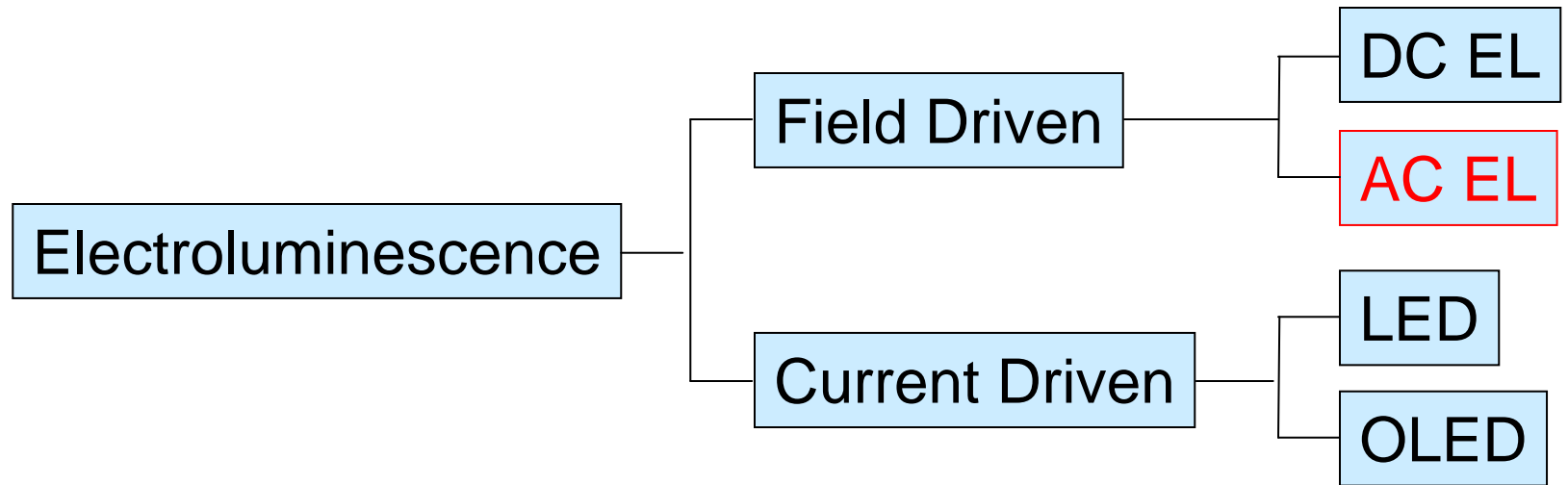
Different Kinds of Luminescence

- ❑ Photoluminescence
- ❑ Electroluminescence
- ❑ Cathodoluminescence
- ❑ Chemiluminescence
- ❑ Other mechanisms

In the era of electric lighting, the dominant mechanisms are photo- and electroluminescence.

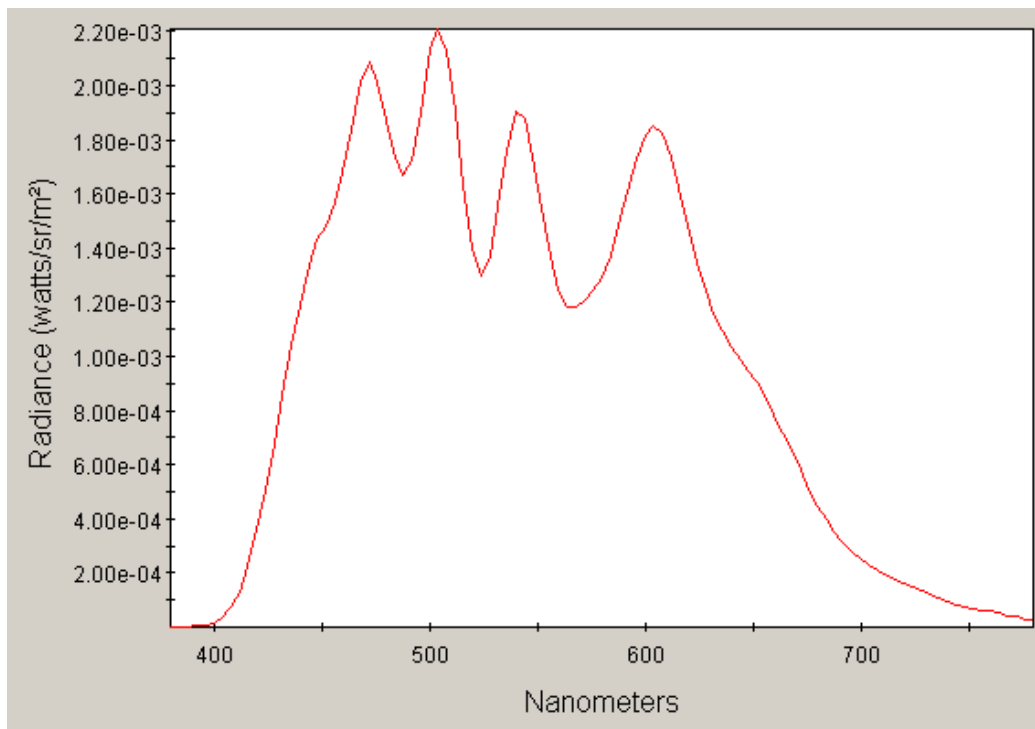
- ❖ Radioluminescence: excitation by radiation (alpha, beta)
- ❖ Sonoluminescence: excitation by sound (collapsing a bubble)
- ❖ Bioluminescence: excitation by cellular activities
- ❖ Triboluminescence: excitation by breaking bonds in a material

Electroluminescent Panel



- ❑ Essentially a parallel plate capacitor with a layer of phosphor in the middle
- ❑ AC voltage results in a sheet of charge “sloshing” back and forth exciting the phosphor layer which emits light.

Electroluminescent Panel – Properties



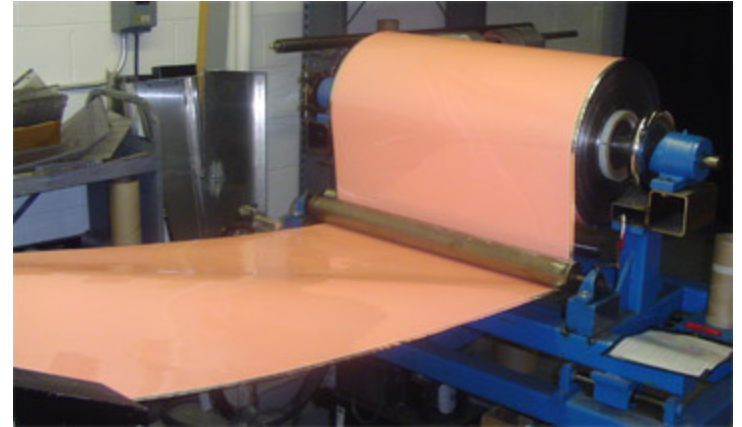
Luminance 110 cd/m²
CCT 5813K
CIE (0.325, 0.353)
Duv 0.009
CRI Ra 91, R9 62

- ❑ Emission is from a typical SrS:**Ce**/ZnS:Mn phosphor. Duv is higher than optimal. Color rendering is very good.
- ❑ Luminance is dependent on the frequency of AC voltage.
- ❑ L₇₀ on the order of 1000 hrs. Luminance decay is exponential and a function of luminance.

Electroluminescent Panel – Pros and Cons

□ Pros

- ❖ Large area, flexible
- ❖ Inexpensive
- ❖ Mechanically robust



E-Lite

□ Cons

- ❖ Low luminance/lifetime
- ❖ Poor color quality for general lighting



E-Lite

Electroluminescent Panel – Application & Future

- ❑ Current Applications
 - ❖ Nightlight, egress lighting
 - ❖ Architainment
- ❑ Other EL applications
 - ❖ LCD backlight
 - ❖ TFEL displays
- ❑ Future for general lighting
 - ❖ Limited

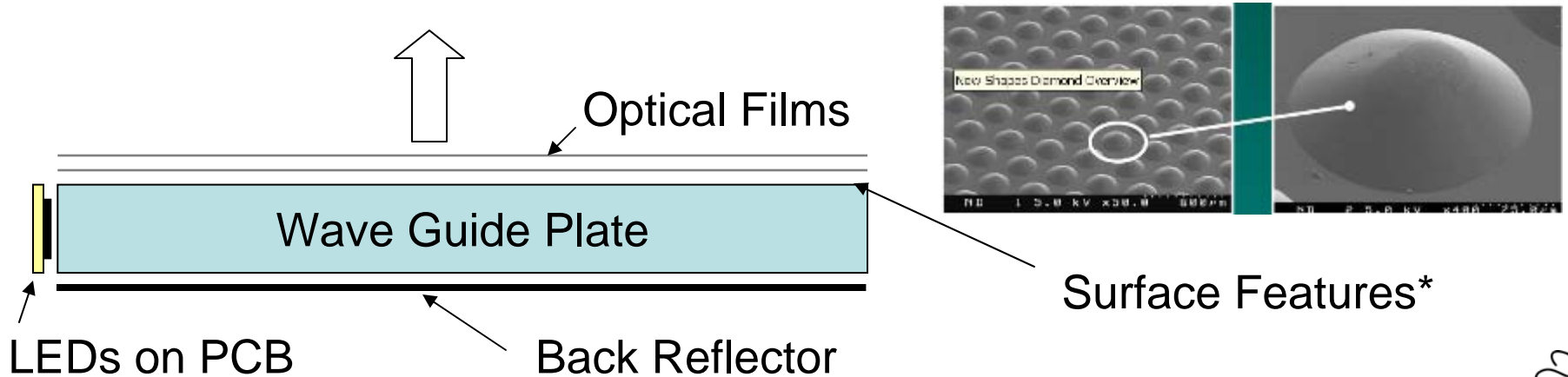


E-Lite



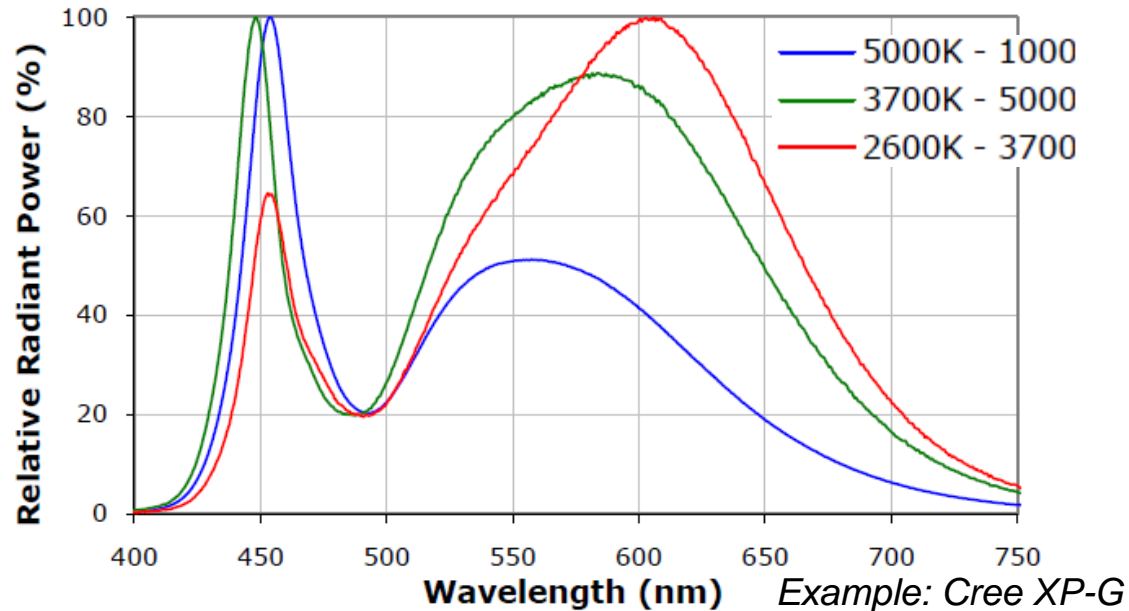
Planar

Edge-Lit LED Flat Panel



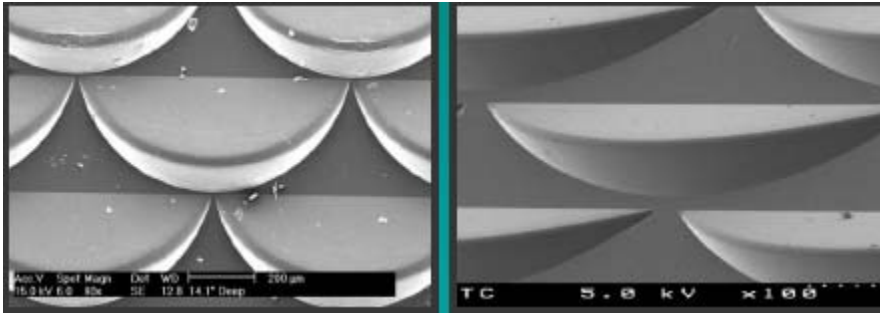
- ❑ Originated from LED backlight technology in LCD displays.
- ❑ Emission from LEDs at panel edge is coupled into the waveguide, propagates and is scattered by surface features (v-groove, microlens).
- ❑ Coupling efficiency (panel output/LED output) varies widely from 55-95%.
- ❑ Waveguide thickness varies from many millimeters to 250 microns.

Edge-Lit LED Flat Panel– Properties

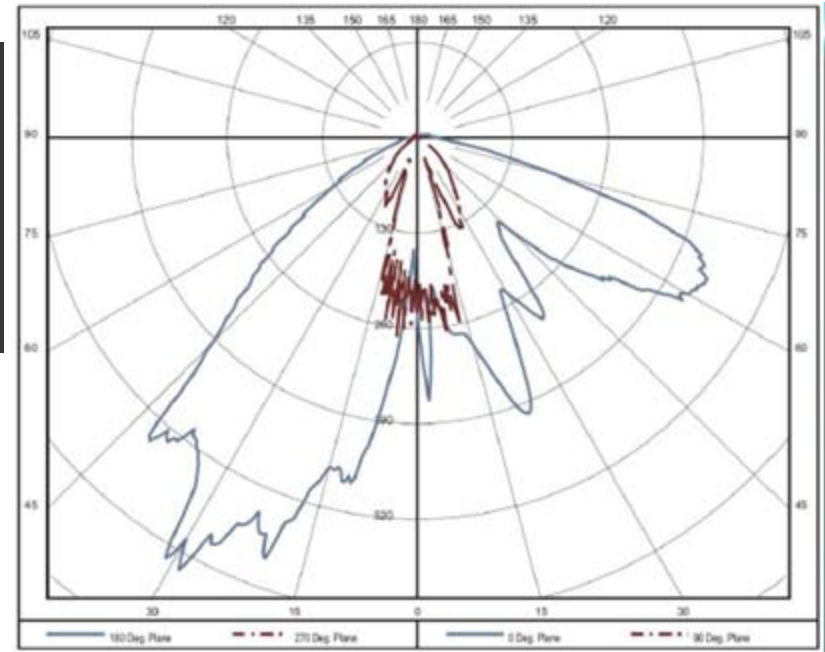


- Emission spectrum is by-and-large the same as the LEDs used.
 - ❖ It is possible to use both cool and warm white LEDs and have a CCT tunable source (e.g. LG Innotek), or to use RGB LEDs and perform color mixing within the waveguide.
 - ❖ Since tens or even hundreds LEDs may be used, tight binning of individual LEDs is not as critical to panel-to-panel color matching.

Edge-Lit LED Flat Panel– Emission Angle Control



Asymmetric microlens and resulting photometric distributions*



- ❑ One advantage of the microlens approach is the possibility to steer emission by change profiles of the microlens.
- ❑ Alone or in combination with additional optical films it's possible to realize high angle cut-off for glare control and bat-wing distribution for indirect, volumetric lighting.

Edge-Lit LED Flat Panel– Design Possibilities



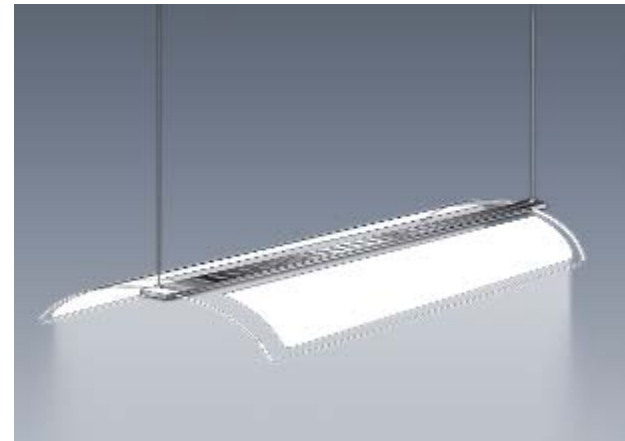
Kite, Peerless



GE



Rambus



Rambus

Edge-Lit LED Flat Panel – Pros and Cons

□ Pros

- ❖ Harness the rapid development of LEDs in both performance and cost.
- ❖ Versatility in photometric distribution control
- ❖ Possibility for curved surfaces

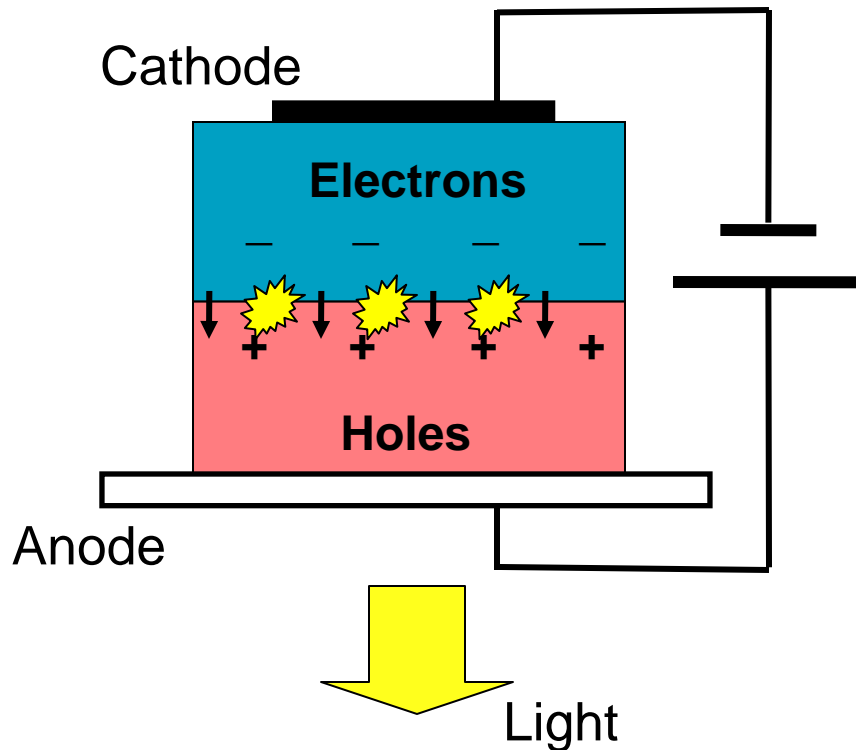
□ Cons

- ❖ Coupling efficiency around 60% for the most available architecture; need many “tricks” for the best coupling efficiency.
- ❖ Border width, WGP thickness vs. performance trade-off
- ❖ Flexible WGP performance uncertain
- ❖ Possible to do truly arbitrary shapes?

□ Future

- ❖ Certainly will be a major area source technology

Organic Light Emitting Diode (OLED)



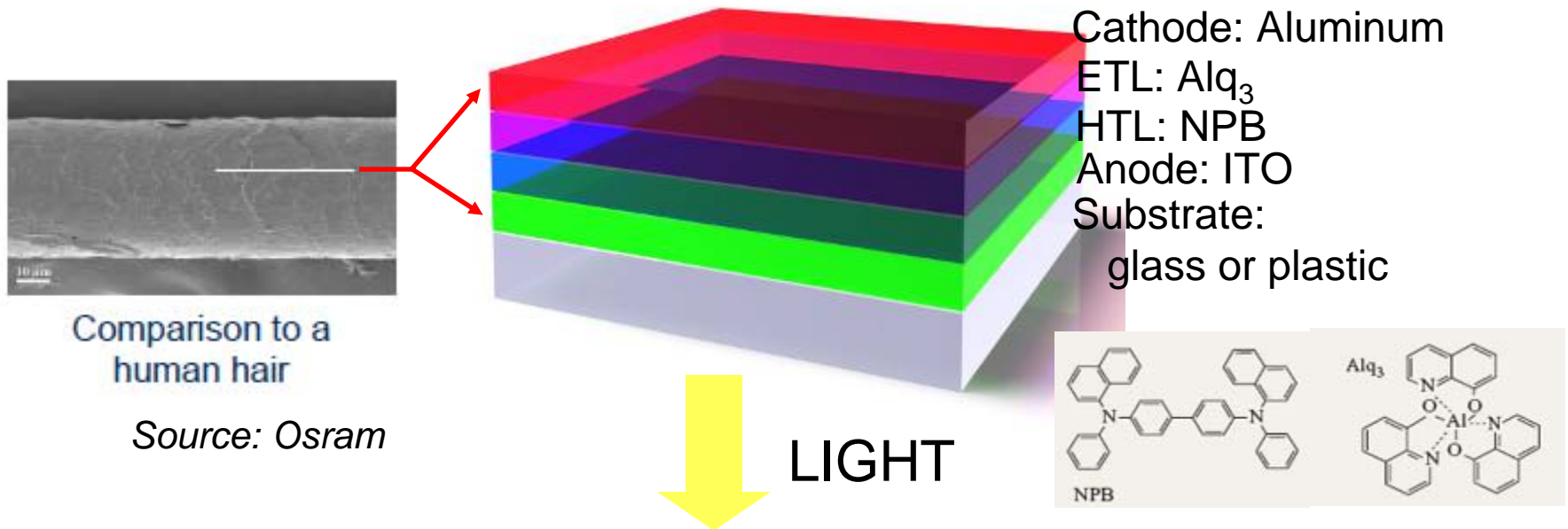
LG 55" OLED TV



Samsung 55" OLED TV

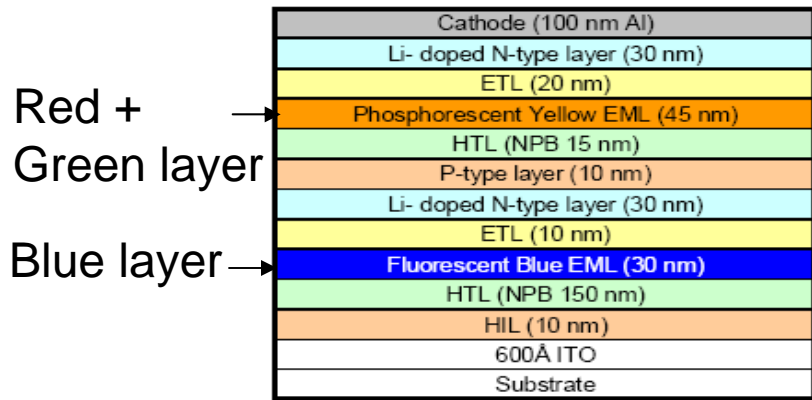
- ❑ OLEDs are planar two-terminal devices. Upon application of a current, electrons and holes recombine inside the device to emit light (electroluminescence).

Organic Light Emitting Diode (OLED)

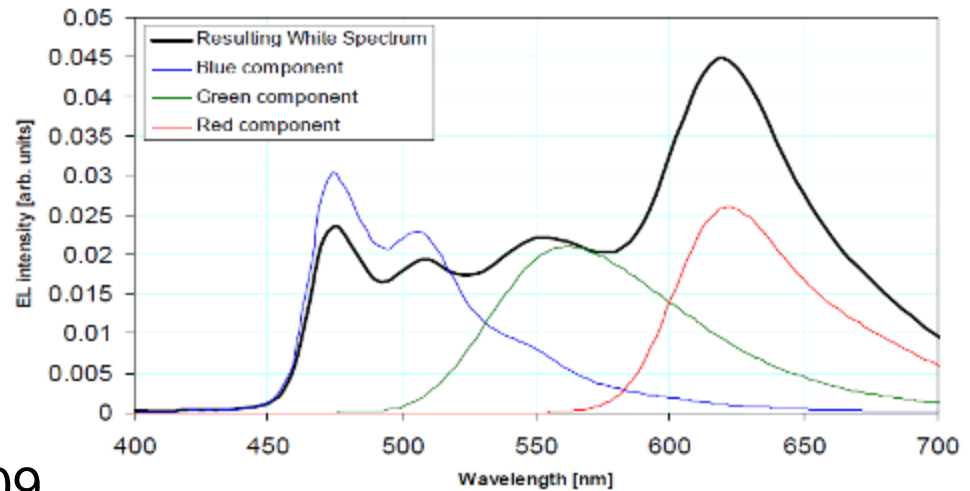


- ❑ They are called “organic” because the key functional layers are made of complex carbon containing molecules.
- ❑ The active layers are less than 1 micron thick.
- ❑ They are inherently large area devices and can be made flexible.

OLED – Properties



White OLED, Kodak, ca. 2009



Universal Display

- Typical white OLEDs today have emission from red, green and blue molecules in the same device rather than blue + phosphor in LEDs.
- Emission spectra from organic molecules are broad. High CRI, Ra, R9 > 90 possible.
- *Phosphorescent* OLEDs enable higher efficacy. State-of-art is 60 lm/W, $L_{70} = 15\text{K hrs @ } 3000 \text{ cd/m}^2$ (LG Chem).

A Little Clarification

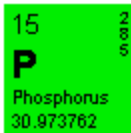
❑ Phosphorescent, Phosphorescence

- ❖ Originally refers to a type of photoluminescence where the material does not immediately re-emit light, as opposed to fluorescence.
- ❖ Emission comes from a spin-forbidden (triplet) state.
- ❖ OLEDs do not contain any phosphor.

❑ Phosphor

- ❖ Emits light when irradiated by high-energy electromagnetic radiation or particle radiation
- ❖ Includes both phosphorescent and fluorescent materials.
- ❖ Often transition metal or rare earth metal compounds

❑ Phosphorus



- ❖ The chemical element named for its light emitting behavior, emits light from *chemiluminescence*, not phosphorescence.
- ❖ Phosphorus is *not* used as a phosphor in lighting and displays.



OLED vs LED – Luminaire Efficacy Projections

	2012			2015				2020			
	LED	Edge-lit LED	OLED	LED	Edge-lit LED	OLED	OLED high light extraction	LED	Edge-lit LED	OLED	OLED high light extraction
Package/ Panel lm/W	141	141	60-80	202	202	125	152	266	266	168	204
Driver Efficiency	86%	86%	86%	89%	89%	89%	89%	92%	92%	92%	92%
Thermal Efficiency	86%	86%	100%	88%	88%	100%	100%	90%	90%	100%	100%
Optical Efficiency	86%	79%	100%	89%	83%	100%	100%	92%	87%	100%	100%
Luminaire lm/W	90	82	52-69	141	131	111	135	202	192	155	188

- Based on DOE and ABL projections.
- Current density of 35 A/cm² assumed for LEDs. Higher current density results in lower efficacy before 2020. LED package listed for 25°C.
- *Today*, edge-lit panels typically don't use the highest efficacy LEDs.

Lu et al., DOE SSL R&D Workshop, Jan 2012

OLED Luminaires – New Design Possibilities



Kindred, Winona Lighting



Airbesc, Osram



Victory, Linternity



Blackbody



O'Leaf, Philips

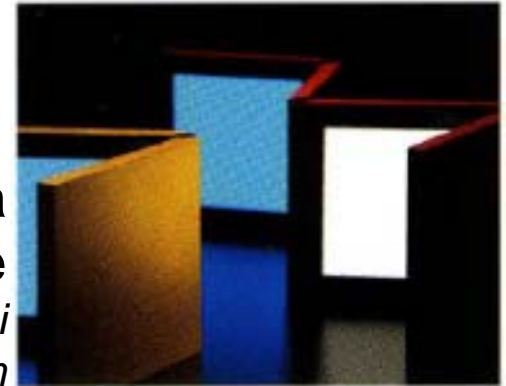
Other Unique Aspects of OLEDs



Clean edge, thin
Panasonic

Full color tuning in a
flat panel package

*Mitsubishi
Chemical/Verbatim*



Flexible
GE, Konica Minolta



Transparent
Novaled



Arbitrary shapes
Philips

OLEDs – Pros and Cons

□ Pros

- ❖ Outstanding quality of light
- ❖ Thin form factor (<2 mm), thin border width (<5 mm)
- ❖ Low temperature operation (<10°C above ambient)
- ❖ Transparent, flexible OLEDs, arbitrary shapes possible
- ❖ Long-term efficacy projected to match edge-lit LED
- ❖ Potential for printing process

□ Cons

- ❖ Cost (needs volume)
- ❖ Lifetime (3x increase desired; will improve naturally with efficacy)

□ Future

- ❖ OLEDs will be another major area light source technology besides edge-lit LED

Comparison of Area Source Technologies

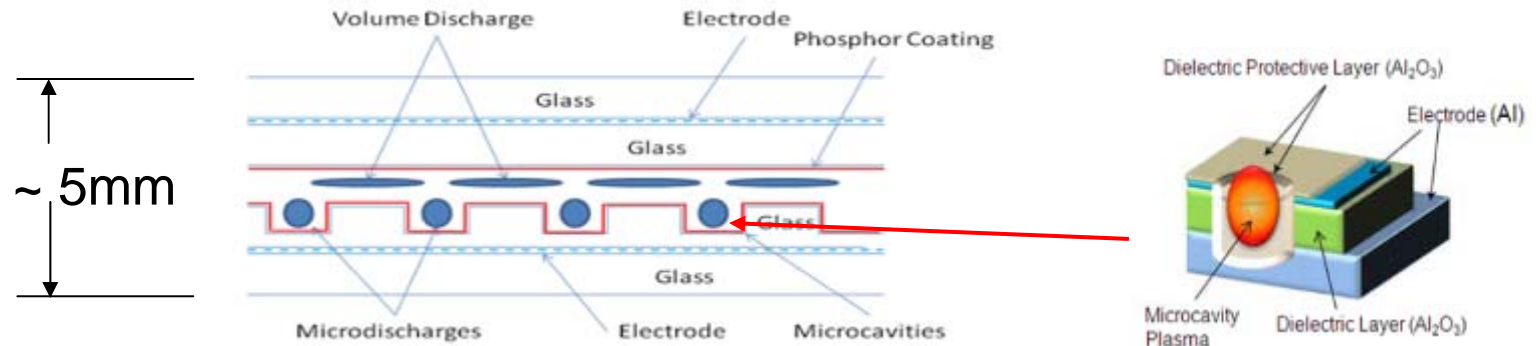
– Past and Present

	Efficacy	Lifetime	Light Quality	Form Factor	Cost	Tech Promise	Other
EL Panel	★★★★	★★	★★	★★★★	★★★★	★	★★
Edge-Lit LED	★★★★	★★★★	★★★	★★★	★★★	★★★★	★★★
OLED	★★★	★★★	★★★★	★★★★	★★	★★★★	★★★★

★ Poor ★★ Fair ★★★ Good ★★★★ Excellent

Microplasma Lighting

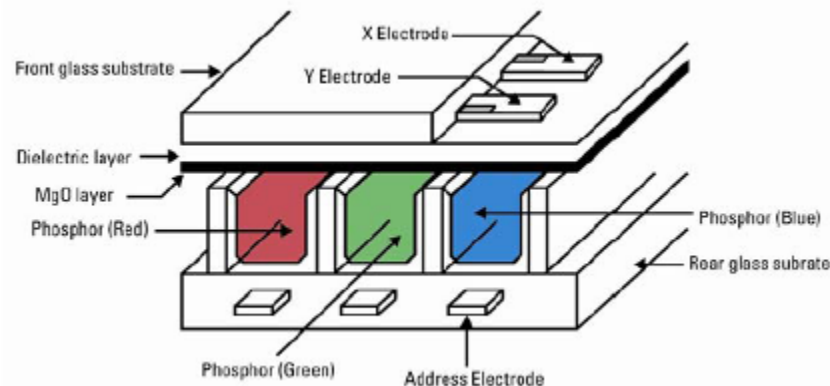
- Plasma is a state of matter similar to gas in which a certain portion of the particles are ionized.



Microplasma planar panel by Eden Park Illumination

- Electrons collide with plasma inside the cavity → UV light → strikes the phosphor coating → white light (photoluminescence)

Cf. plasma display panel (PDP)



Microplasma Lighting – Characteristics



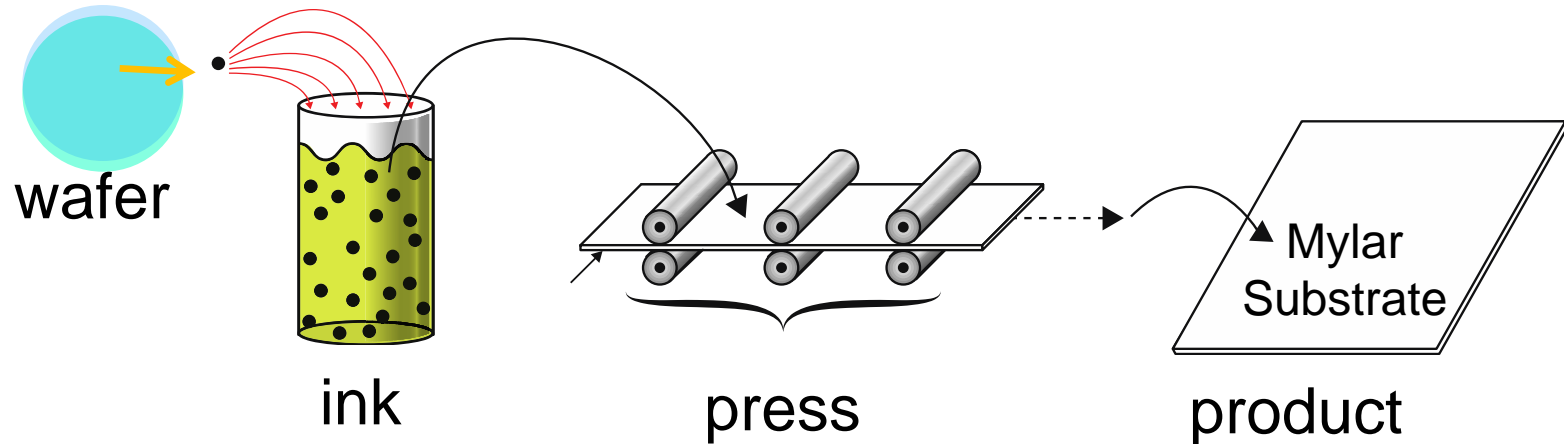
- ❑ Max luminance: 8000 cd/m²
- ❑ CRI: 80-85
- ❑ Lifetime: L₇₀ 50K hrs
- ❑ Efficacy: 30-40 lm/W currently, expected to increase to 60 lm/W, theoretical limit > 100 lm/W
- ❑ Leverages existing manufacturing know-how
- ❑ Estimated purchase cost for 12"x12" panel: \$100-200

Source: Eden Park Illumination

Printed Micro LEDs

- ❑ Problem to be solved: How to make a large-area, flexible light source without making an OLED?
- ❑ Solution: start with a wafer of inorganic LEDs, break into tiny individual LEDs, then disperse onto a sheet and make electrical connections.
- ❑ Two teams using the same general approach
 - ❖ NthDegree Technologies: “Printed Solid State Lighting”
 - ❖ Prof. Ralph Nuzzo’s group, University of Illinois: “Printing Solid Inks”

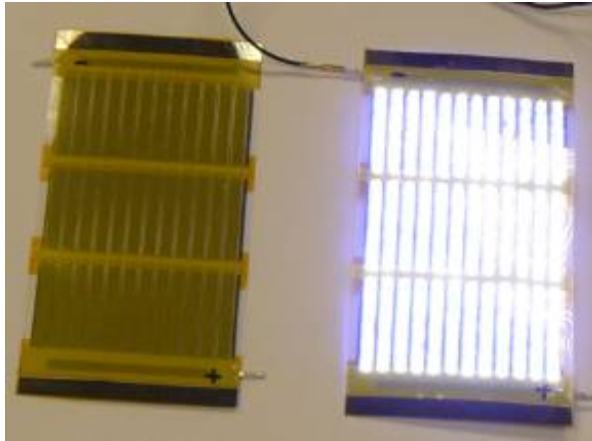
Printed Micro LEDs – 1st Approach



Source: NthDegree Technologies

- ❑ LEDs the size of an ink particle (27 micrometers) forms a suspension.
- ❑ This “ink” is coated onto a plastic substrate.
 - ❖ Think of the LEDs as a large number of loaded dice thrown on to a surface – enough will land the right way.
- ❑ Fast and low-cost, although not necessarily the highest performance

Printed Micro LEDs – 1st Approach



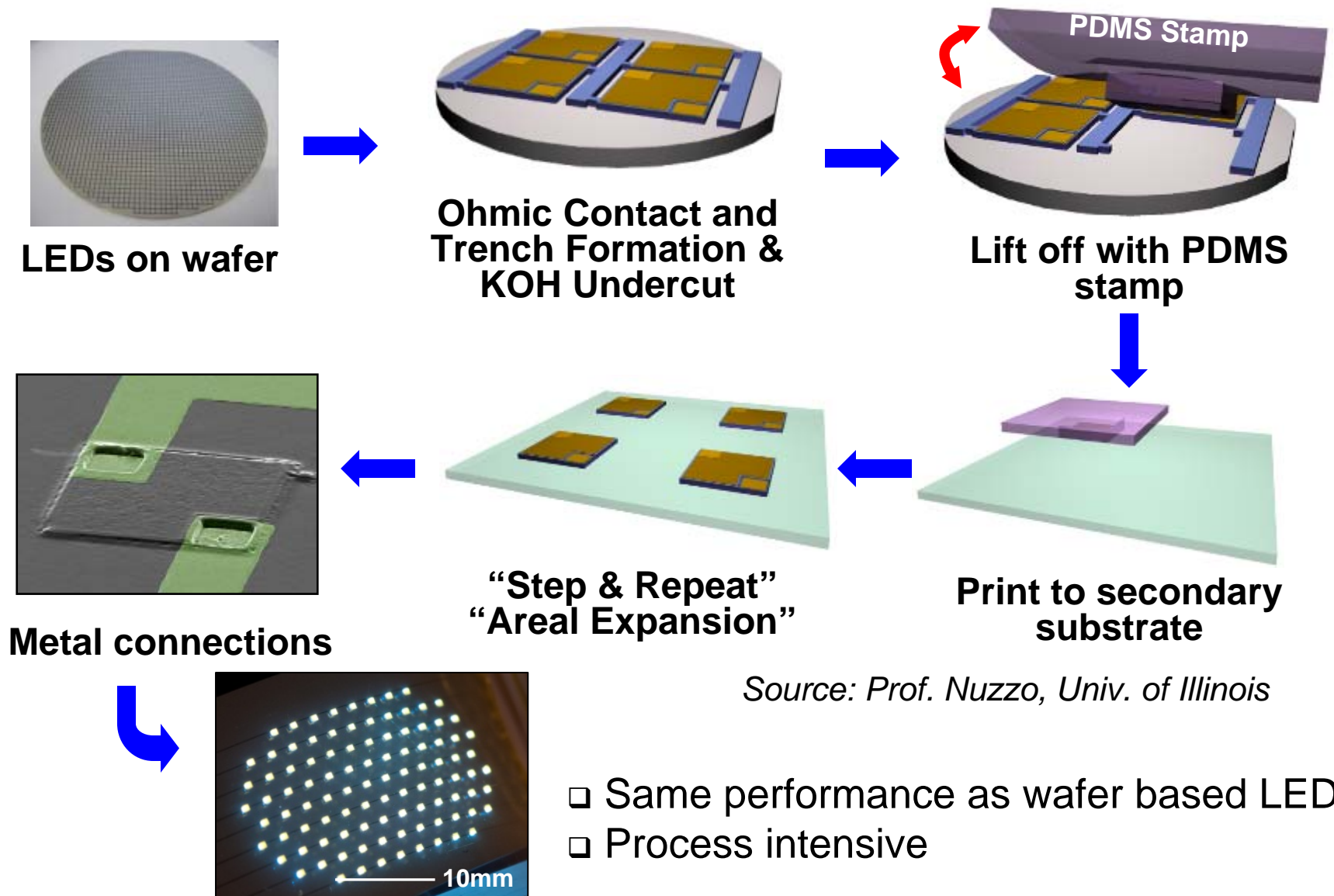
2' x 4' Replacement
1.75" thick with power supply



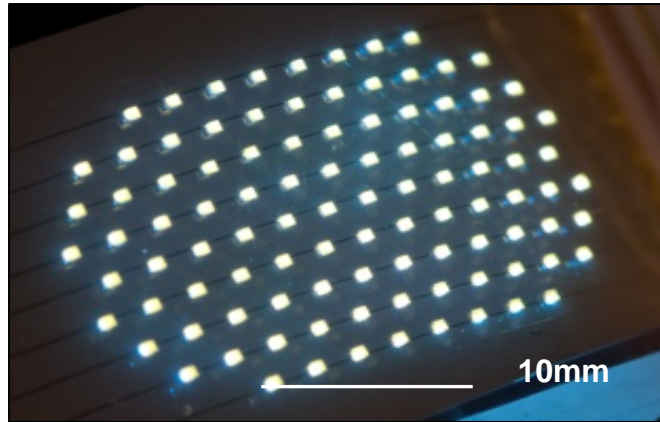
Edison Replacement

NthDegree Technologies

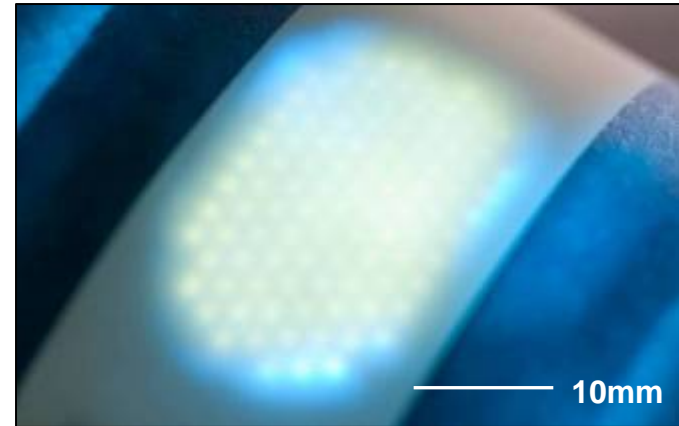
Printed Micro LEDs – 2nd Approach



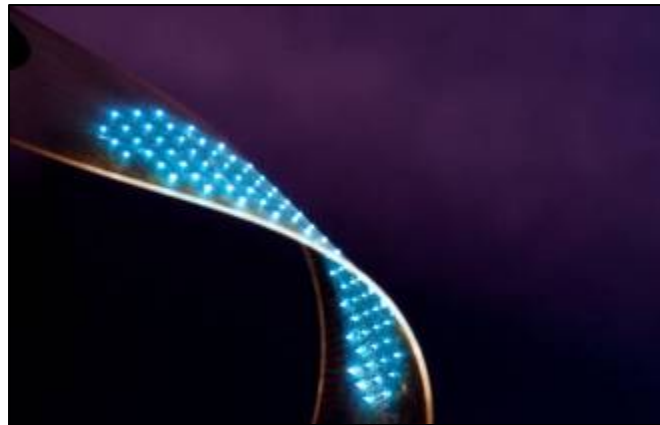
Printed Micro LEDs – 2nd Approach



Lit micro LED array



Lit micro LED array w/ diffuser



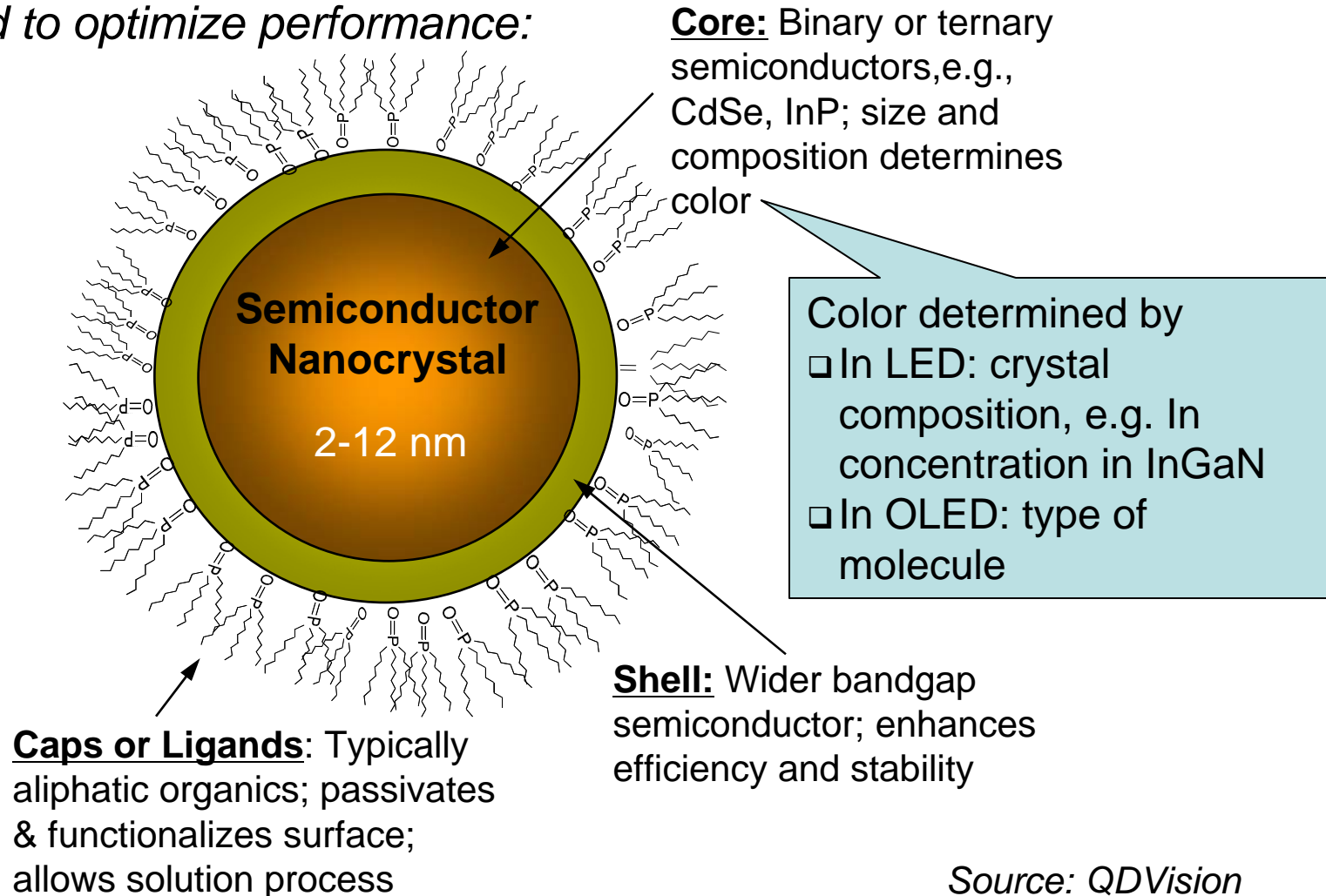
On transparent and flexible substrate



Overlay a dollar bill

Quantum Dot LED (QLED)

Quantum dots are functionalized nano particles. Three parts of QDs are engineered to optimize performance:

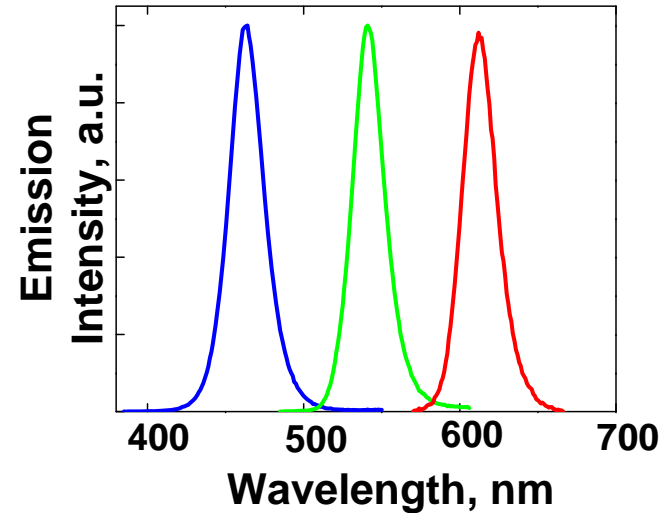


Source: QDVision

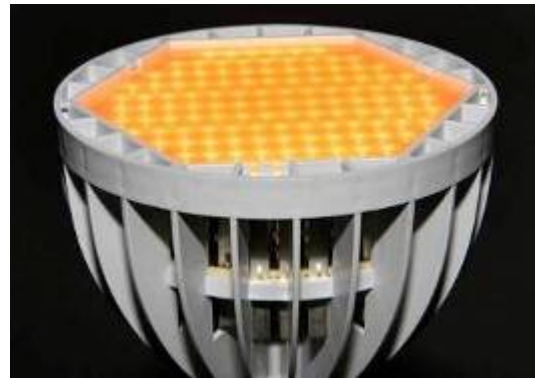
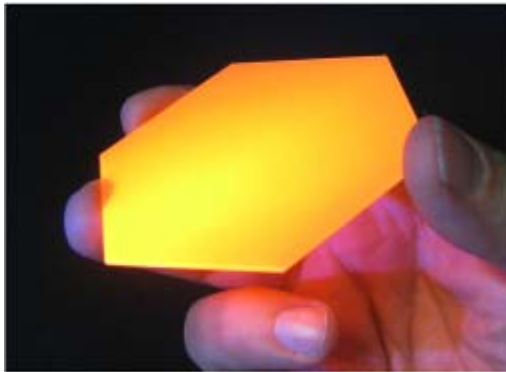
Quantum Dots as Phosphor



Photoluminescence of QDs
in solution



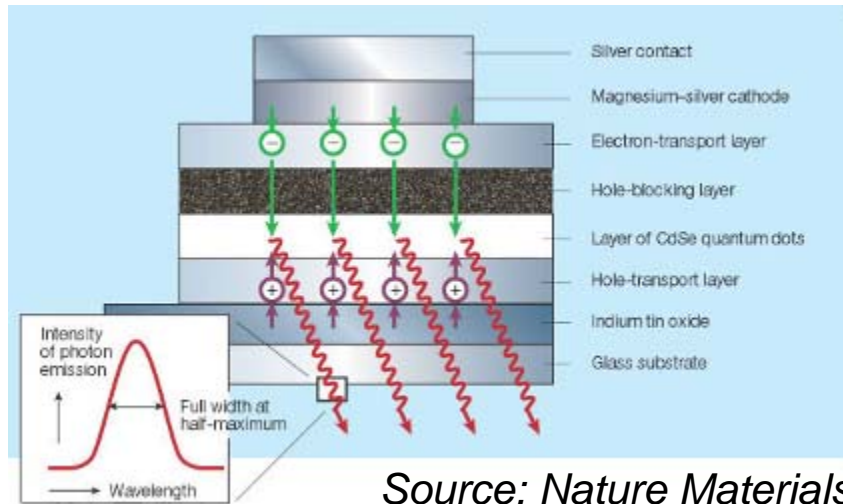
Narrow band emission tunable
throughout the visible range



*Nexxus Lighting
PAR lamp with
QD optic for red
shift and CRI
enhancement*

Source: QDVision

QD Light Emitting Diodes (QLEDs)



- ❑ The basic QLED structure is very similar to that of an OLED.
- ❑ QLEDs can be thought of as solution processed OLEDs with QDs as emitters.
- ❑ Red QLED performance approaches the best red OLEDs.



White flexible
QLED



RGB QLEDs

Source: *QDVision*

Comparison of Area Source Technologies

– Future

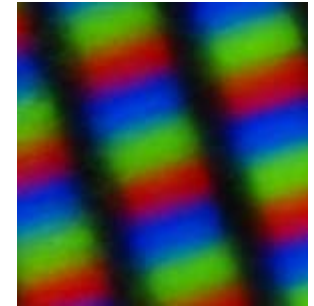
	Efficacy	Lifetime	Light Quality	Form Factor	Cost	Tech Promise	Other
μ plasma	★★★	★★★★	★★★	★★	★★★★★	★★	★
μ Printed LED1	★★	★★★	★★	★★★★★	★★★	★★	★★
μ Printed LED2	★★★★★	★★★★★	★★★	★★★★★	★	★★★★★	★★★
QLED	★★★	★	★★★★★	★★★★★	★★	★★★★★	★★★★★

★ Poor ★★ Fair ★★★ Good ★★★★★ Excellent

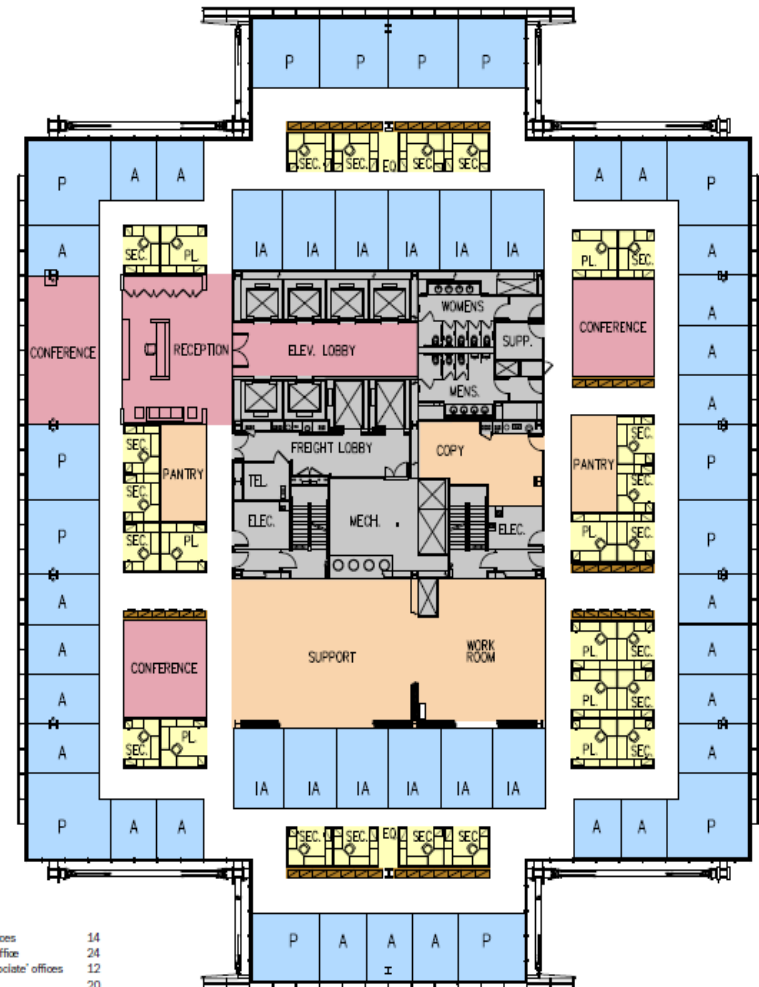
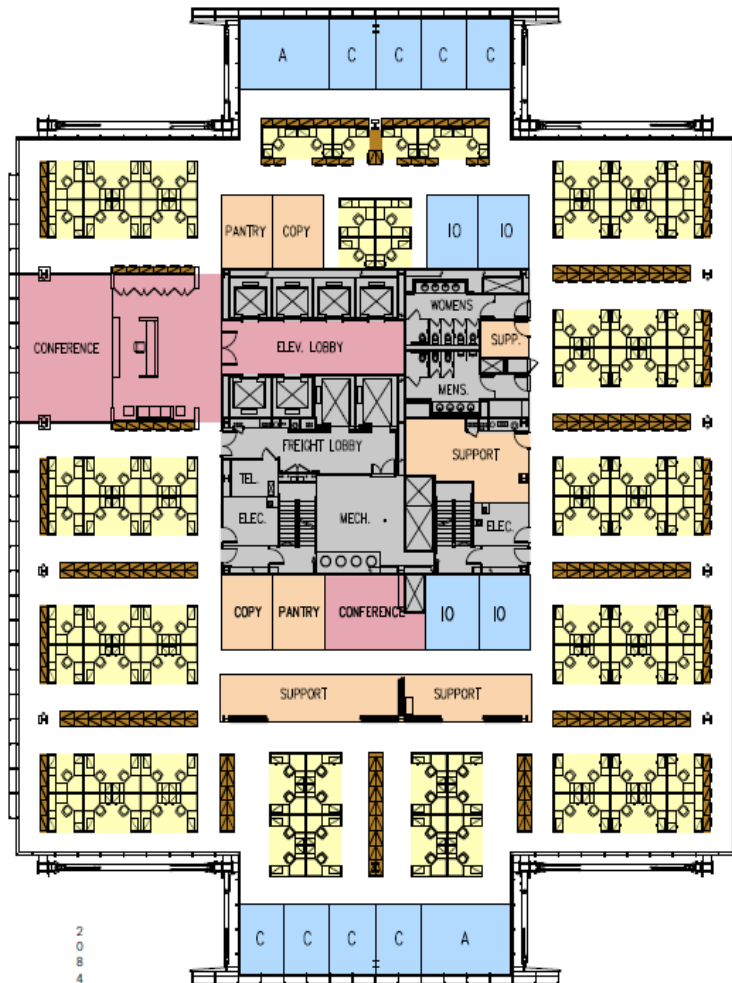
Lighting and Display



- ❑ Many light sources and display devices operate on the same physical principles.
- ❑ Displays commands a higher price (\$/in²) and tend to be the preferred vehicle for new technologies.
 - ❖ Displays need RGB pixelation addressing.
 - ❖ Displays need saturated RGB; general lighting needs color points along the Planckian locus, with good color rendering.
 - ❖ One or two technologies tend to dominate displays. Many different lighting technologies tend to co-exist.
- ❑ As competition in displays drives down margins, many display makers are looking to SSL as an area of expansion – lighting is no longer in the shadow of displays!



Lighting Application



Using Area Light Sources



Rapt Studio



LG Chem

How Much Do I Need?

Baseline – Traditional Systems	2x4 fluorescent lensed troffer	10%
	2x4 fluorescent parabolic troffer	10%
	2x4 fluorescent advanced troffer	10%
	Linear fluorescent indirect / direct	4%
Advanced Alternatives	2x4 LED advanced troffer	10%
	Fluorescent low ambient / task	4-10%
Area - Low	@ 1500 cd/m ²	14%
Area - Med	@3000 cd/m ²	7%
Area - High	@ 5000 cd/m ²	4%

Ceiling Coverage = % of ceiling area obstructed by luminaire
There is no need to cover the whole ceiling

Familiar Form Factors



GE and Lunera

Familiar Form Factors

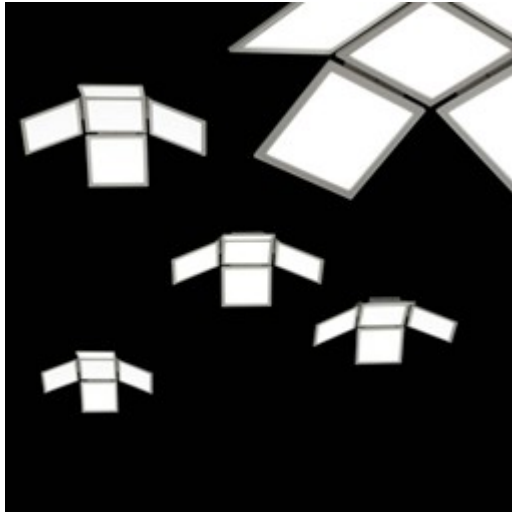


6400 SERIES RECESSED LUMINAIRE

© 2011 Lunera Lighting, Inc.



New Form Factors



This design demonstrates the unique character possible with area light sources.

The light is noble, pure, simple, honest.

LIGHT itself becomes the luminaire.



Luminaires connect with us emotionally by their design intent and beauty.

Panels: 60 lm/W panels, CRI>80, CCT 3500K, $L_0=3000 \text{ cd/m}^2$, L70 15,000 hrs @ 3000 cd/m^2

Luminaire: 5 panel module, 370 lm total, 7.3 W, 51 lm/W including driver and optical losses

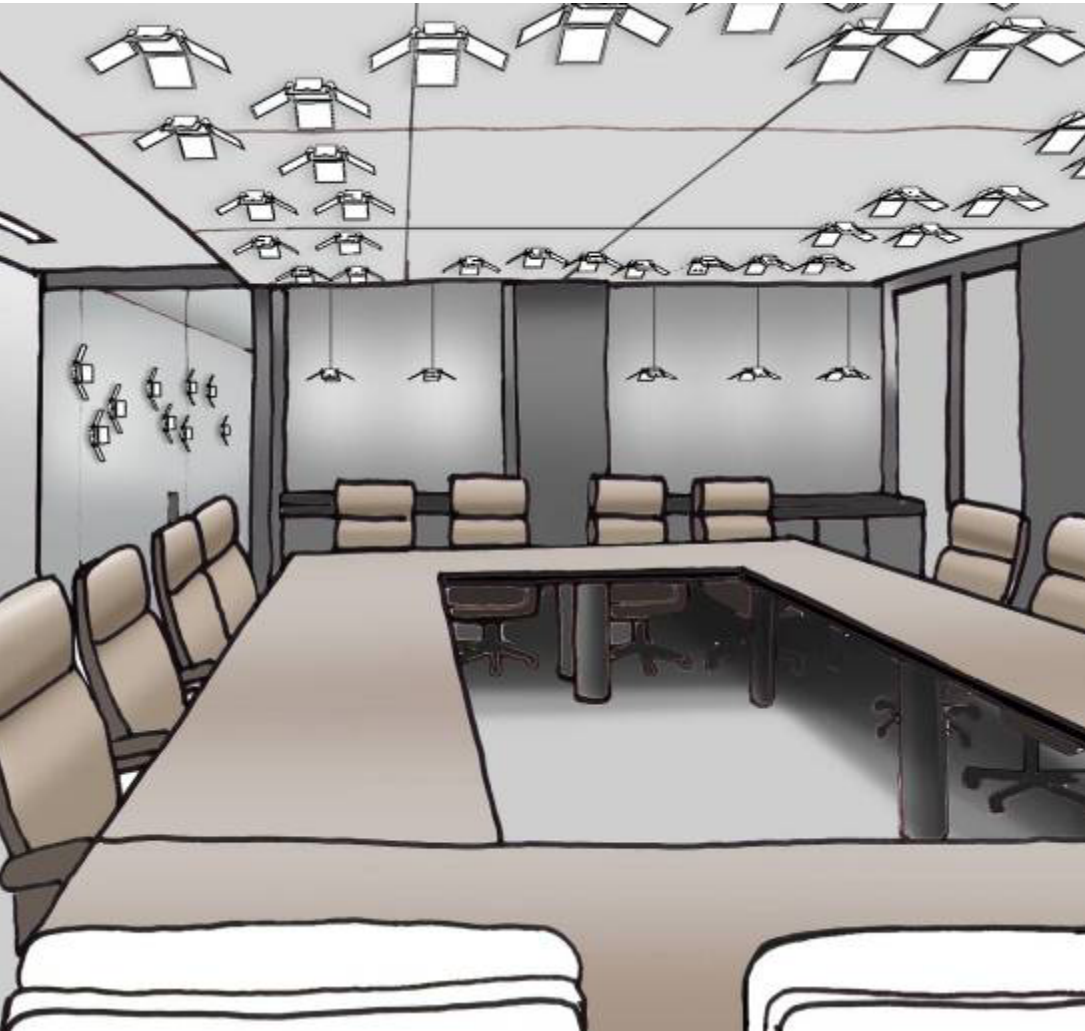
Panels: 60 lm/W panels, CRI>80, CCT 3500K, $L_0=3000 \text{ cd/m}^2$, L70 15,000 hrs @ 3000 cd/m^2

Luminaire: 45 panels, 3382 lm total, 66 W total, 51 lm/W including driver loss

Acuity Brands

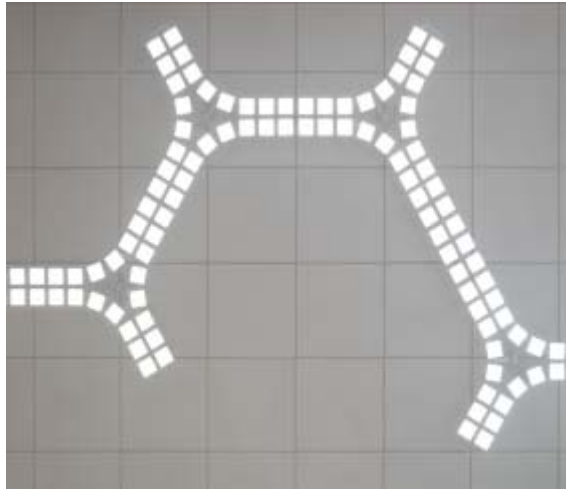
Photography: John Sutton 2011

New Form Factors



Acuity Brands

New Form Factors



This design evokes the connectivity and beautiful branching of a growing neuron.

Organic patterns form and flow gracefully through a space in unique and fluid motifs for close-to-ceiling applications.

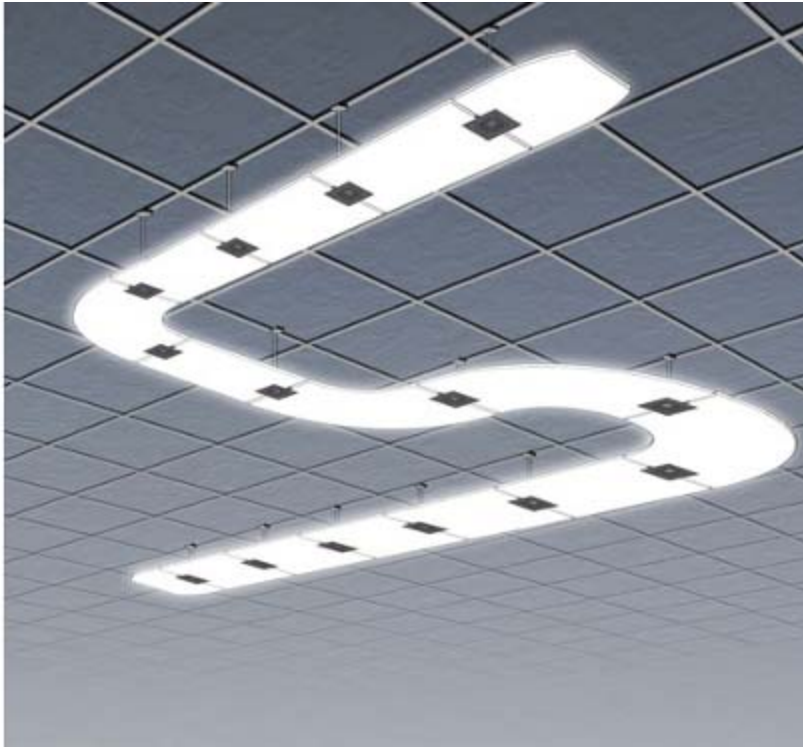


Panels: 60 lm/W panels, CRI>80, CCT 3500K, $L_0=3000 \text{ cd/m}^2$, L70 15,000 hrs @ 3000 cd/m^2

Tri Section: 24 panels, 1810 lm total, 35 W, 52 lm/W

Straight Section: 8 panels, 603 lm total, 12 W, 52 lm/W

New Form Factors



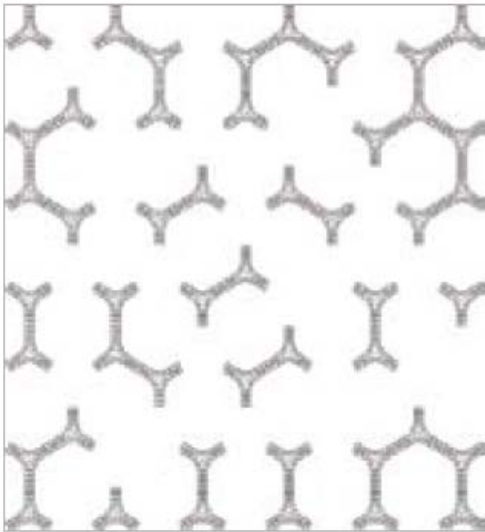
Rambus



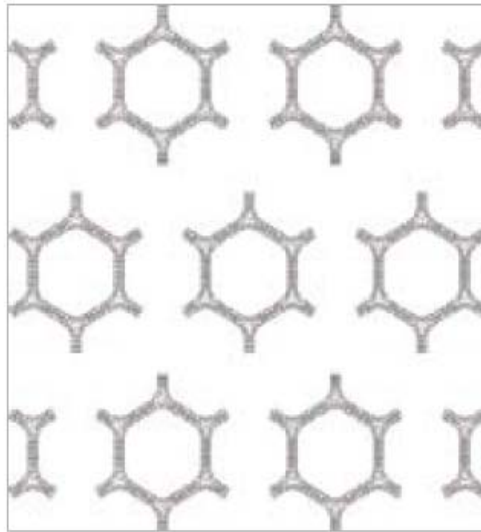
Acuity Brands
Photography: John Sutton 2011

New Metrics for Design

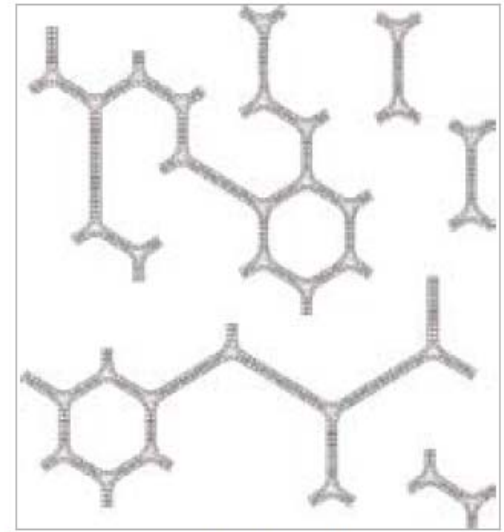
- Density of panels (3000 cd/m² example)
- Application efficiency



48 TRI sections
Ambient avg: 50 fc
Max / Min: 2.1:1
LPD: *1.05 W/ft² **0.79 W/ft²
of 4" sq. panels: 0.72/ft²



50 TRI sections
Ambient avg: 53 fc
Max / Min: 2.6:1
LPD: *1.10 W/ft² **0.83 W/ft²
of 4" sq. panels: 0.75/ft²



32 TRI + 22 STRAIGHT sections
Ambient avg: 43 fc
Max / Min: 4.9:1
LPD: *0.86 W/ft² **0.65 W/ft²
of 4" sq. panels: 0.59/ft²

*60 lm/W
**80 lm/W

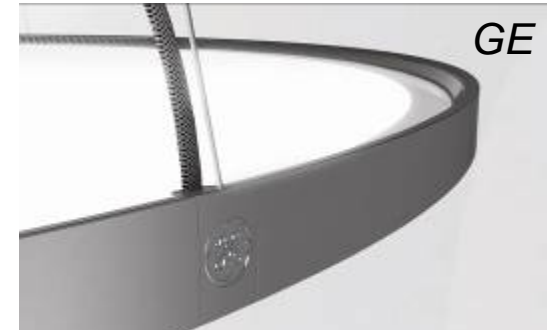
New Form Factors

~ 46 fc @ workstations

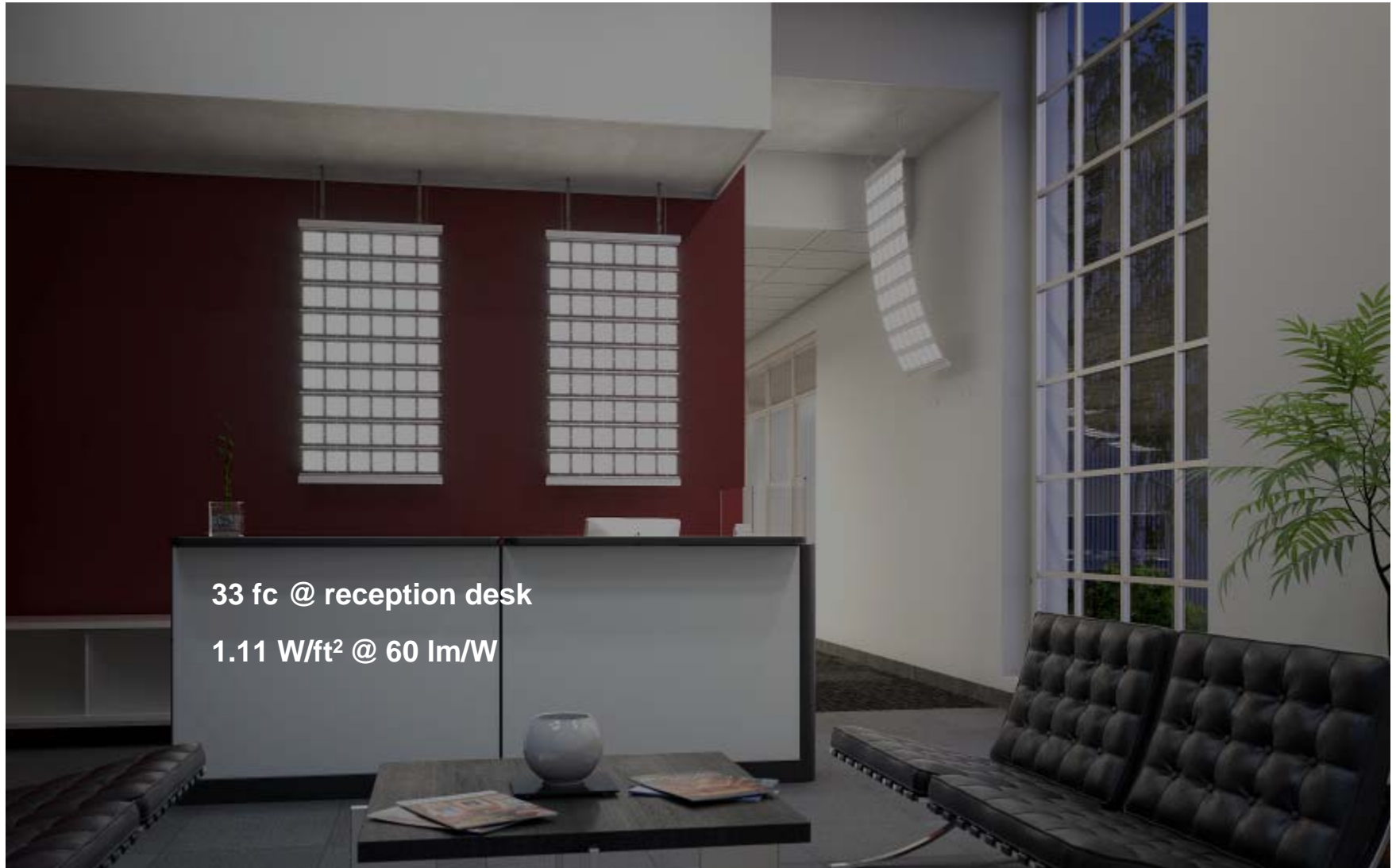
0.76 W/ft² @ 60 lm/W

0.57 W/sf @ 80 lm/W

0.45 W/sf @ 100 lm/W



Newer Concepts



Newer Concepts



Acuity Brands

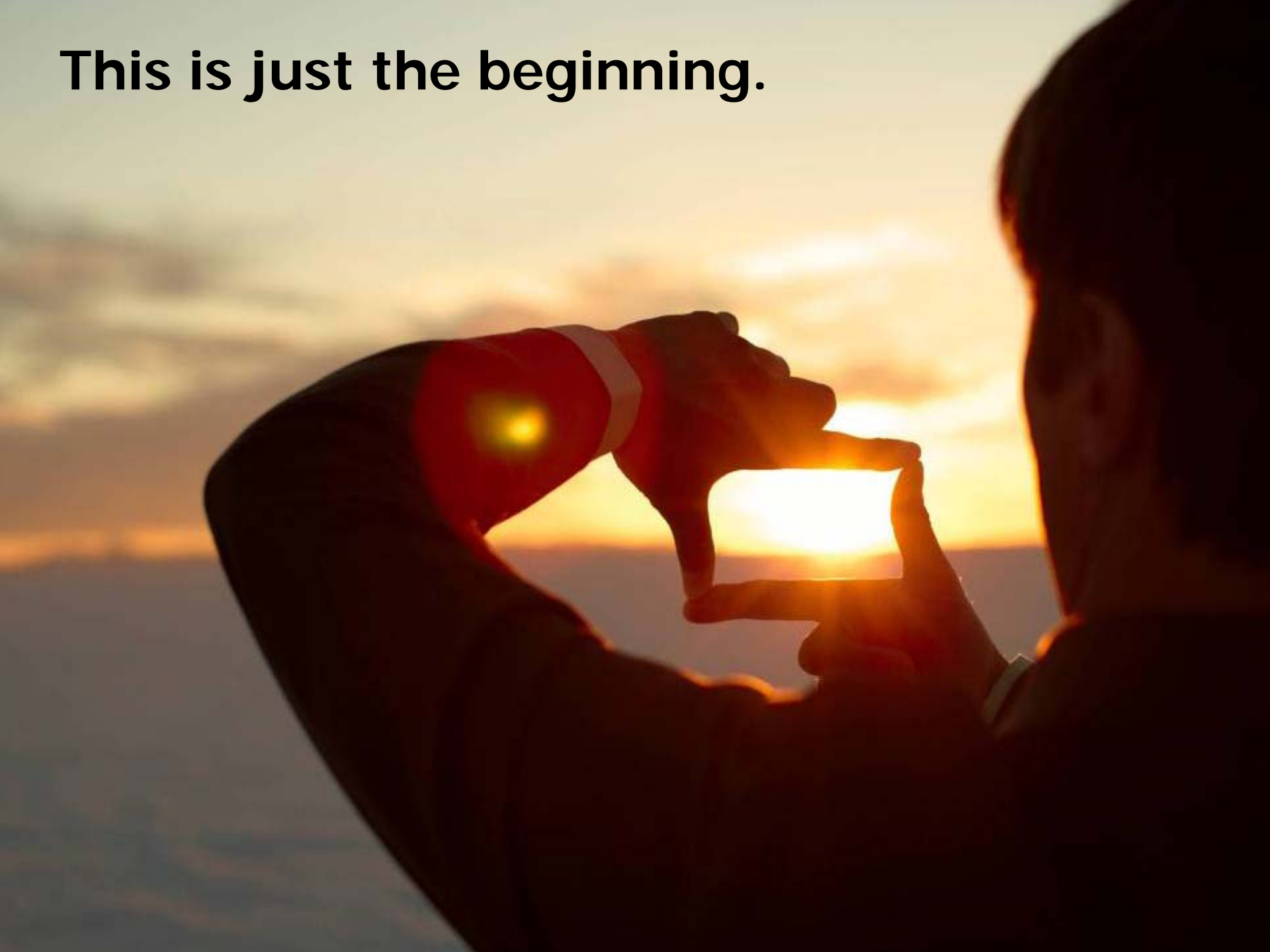
Newer Concepts



Newer Concepts



This is just the beginning.



Conclusions

- ❑ Area light sources offer designers many opportunities for practicing the craft of architectural lighting.
- ❑ Old and new lighting technologies make flat panel sources practical to implement.
- ❑ A combination of medium luminance and small size panels offer the best design flexibility and application efficiency.



Please complete the course evaluation forms.

PRE-CONFERENCE

LIGHTFAIR Daylighting Institute®
LIGHTFAIR Institute®

Monday, May 7 –
Tuesday, May 8, 2012

TRADE SHOW & CONFERENCE

Wednesday, May 9 –
Friday, May 11, 2012

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